Protective Coating ProductsSteel Primers

KEMAPOXY 131 Primex

Anti-corrosion Epoxy polyurethane primer.

Description:

• **KEMAPOXY 131 Primex** is a primer epoxy polyurethane coat with Zinc compounds of two components for Galvanized iron, Aluminum and Fiberglass surfaces.

Fields of use:

- · Painting of electric motor coils .
- · Primer coating of iron, Galvanized iron. and Aluminum surfaces.

Advantages:

- · Fast drying.
- · Excellent adhesion to properly prepared Steel, Aluminum and Galvanized metal.
- · Resistant to rust.
- · Resistant to heat up to 280 °C .(with slight change in color)
- · Can be coated with any polyurethane and epoxy top coats.

Technical Data:(at 25 °C)

Colour grey - other colours available on request coats

Appearance semigloss Solid ratio (weight) $69 \pm 2 \%$ (volume) $51 \pm 2 \%$

Density $1.42 \pm 0.02 \text{ kg/L}$

Mixing ratio A: B (weight) 5.5:1 (volume) 3:1

Pot life 45 minutes (decreases at higher temperatures)

Touch dry time 60 minutes Final setting time 15 hours Viscosity (FC) 67 ± 3 Sec

Thinner S, Thinner L

Heat resistance 200 °C

Theoretical rate of use 280 gm/m²/100 micron thickness

Application:

- · The surface should be dry and free of dust, oil, grease and other impurities.
- The two components of **KEMAPOXY 131 Primex** should be thoroughly mixed together directly prior to application using a slow speed mixer (300 r.p.m maximum).
- Application by means of brush, roller or sprayer (diluted with thinner S or L if required with rate 10%).

Safety Precautions:

- · Application should be carried out in well ventilated place.
- · Gloves, protective clothing and eye goggles should be warn during application .
- · Skin contaminations should be immediately cleaned with soap and plenty of water.
- If the material is splashed into the eyes, they should be immediately washed with water and then report to an eye specialist.
- · Do not eat or smoke during application.

Storage /shelf life:

· 12 months under suitable storage conditions.

Packages:

· 1 & 4 kg.

